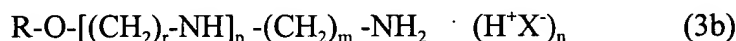
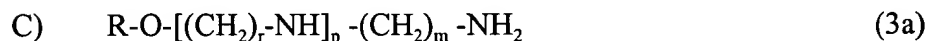
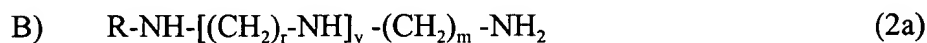
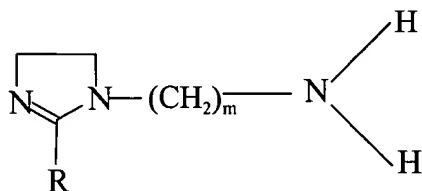


5. (Amended) A process as claimed in claim 1, characterized in that the ether amines, ether diamines, ether polyamines, mono-, di- or polyamines and imidazole derivatives each containing at least one alkyl group with 6 to 22 carbon atoms and/or salts thereof are selected from compounds belonging to the following groups:



E)



(5)

in which the substituents R represent

a linear or branched, saturated or mono- or polyunsaturated alkyl group containing 6 to 22 carbon atoms,

the substituents Y independently of one another represent hydrogen or a methyl group,

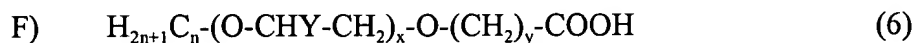
$X^-$  is an equivalent of an anion from the group consisting of amidosulfonate, nitrate, halide, sulfate, hydrogen carbonate, carbonate, phosphate or carboxylate,

m, r and y independently of one another are integers of 1 to 6,

p is 0 or an integer of 1 to 6 and

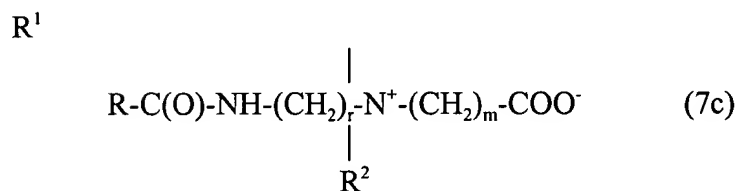
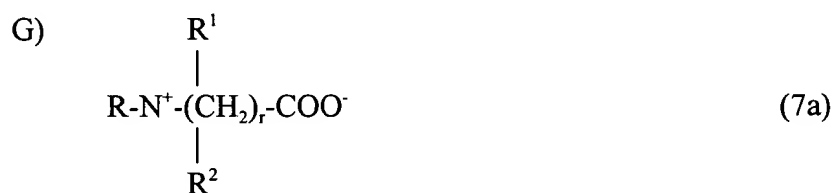
n in B) is an integer of 1 to  $2+y$  and, in C), an integer of 1 to  $1+p$ .

6. (Amended) A process as claimed in claim 1, characterized in that the clear solubility improvers are selected from ether carboxylic acids corresponding to the following general formula:



where Y is hydrogen or a methyl group, n is a number of 10 to 20, x is a number of 1 to 20 and y is a number of 1 to 5,

and from amphoteric surfactants corresponding to the following general formulae:



where the substituents R represent

a linear or branched, saturated or mono- or polyunsaturated alkyl group containing 8 to 22 carbon atoms,

Z has the same meaning as R<sup>1</sup> or is a group with the formula -(CH<sub>2</sub>)<sub>m</sub>-COOH,

R<sup>1</sup> and R<sup>2</sup> independently of one another represent hydrogen, methyl, ethyl, hydroxyethyl or alkoxylate groups and r and m independently of one another are integers of 1 to 6.

7. (Amended) A process as claimed in claim 1 using an installation comprising
- a) one or more nozzles for spraying the surface of the conveyor with an aqueous solution,
  - b) one or more dosing stations provided with i) at least a first dosing pump in at least one dosing station for diluting the aqueous solution mentioned to conveyor lubricant concentration, ii) at least a second dosing pump in at least one dosing station for diluting the aqueous solution mentioned to cleaning and/or disinfecting concentration or with at least one dosing pump of which the dosing ratio can be switched to dilute the aqueous solution mentioned to conveyor lubricant concentration and to cleaning and/or disinfecting concentration,
  - c) a pipe system for carrying the aqueous solution mentioned from the dosing stations to the nozzles.

9. (Amended) A process as claimed in claim 7, characterized in that the installation also comprises an adjustable time switch which alternately switches the first or the second dosing pump on and off after pre-selected time intervals or, in the case of a dosing pump with a reversible dosing ratio, controls adjustment of the conveyor lubricant concentration or the cleaning and/or disinfecting concentration.

10. (Amended) A process as claimed in claim 7, characterized in that the installation comprises other nozzles by which the underneath of the conveyors and/or guide boxes of the conveyors can be sprayed with the aqueous solution.